

**Garant**

**Indexable insert for turning ZCMX 09T304, for "4 in 1" turning and boring tools, Grade: HBZ310**

**Order data**

Order number	268438 HBZ310
GTIN	4062406392697
Item class	21K

**Description****Suitable for:**

Boring tool No. 268463 – 268468, size 8.

**Technical description**

Number of changes/inserts	2
Main application	N
Tool material	Carbide
ISO code indexable insert	ZCMX 10T308
Feed rate $f$ when drilling	0.03 - 0.3 mm
Feed rate $f$ when turning	0.05 - 0.4 mm
Corner radius	0.4 mm
Grade	HBZ310
Cutting speed $v_c$ main application	200 - 600 m/min

Cutting conditions	continuous
Cutting depth $a_p$	0.2 - 4 mm
Coating	PVD
suitable for tool dia. $D_c$	18 mm
Type of product	Indexable insert for turning